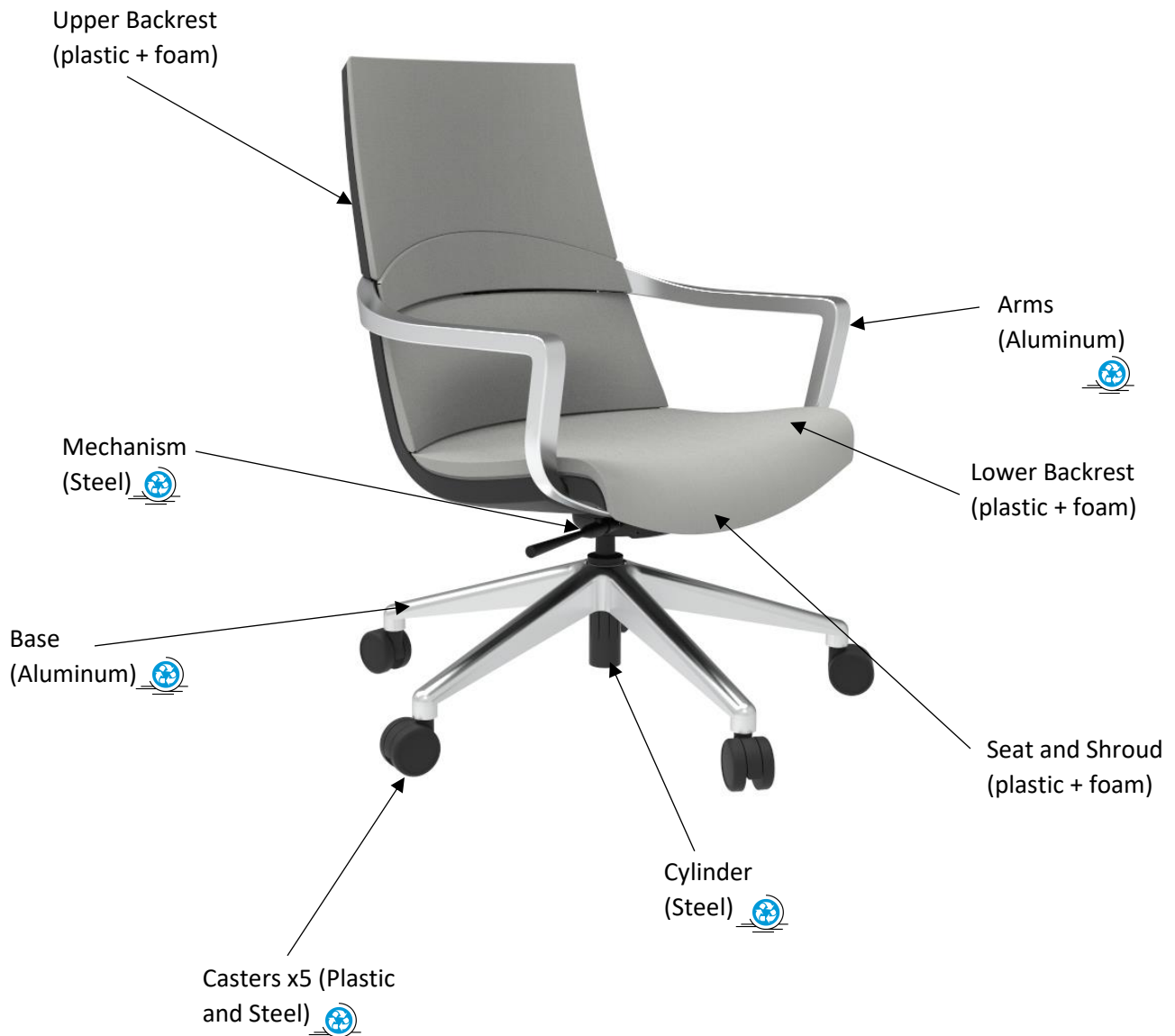


This disassembly instruction is applicable to Mantra Conference and Lounge Chair.



For material recycling information please refer to the End of Life Recovery Matrix and List of Recycling Facilities, which is available at www.allseating.com.

Tools: Philips Screwdriver, Hammer

Skill Set: Good manual dexterity

Estimated Time: 9 min. per chair

- Steps:
1. Base – 2 min.
Turn the chair upside down and start hitting the bottom of the cylinder with a hammer or a mallet while pulling the base upwards.
 2. Cylinder – 1 min.
Hold the cylinder and pull it upwards while hitting the surrounding area of the mechanism near where the cylinder is attached with a hammer or a mallet to loosen the cylinder.
 3. Upper Back – 2 min.
Pry upper back cushion from plastic shell with screwdriver & use Philips screwdriver to remove (8) screws holding the upper shell to the arm
 4. Lower Back – 2 min.
Pry lower back cushion from plastic shell with screwdriver & use Philips screwdriver to remove (3) screws holding arm to lower shell
 5. Arms – 1 min.
Turn chair over & use Philips screwdriver to remove (6) screws three from each side
 6. Mechanism – 1 min.
Use a Philips screwdriver to remove the four (4) screws off the mechanism to separate the mechanism from the seat.

Optional: The cylinder can be left attached on the mechanism if both cylinder and mechanism are for disposal.
The casters may further be removed from the base and the steel pins pulled off from each caster for recycling.